



Dart Aerospace Ltd.
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D4148-041
Job Sheet 182384



Part No: D4148-041

Job Qty: 8 ea

Part Name: Fwd Crosstube Lug Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/23/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD
verf:JLM IPP Rev:C 10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Small Fab-3	6	OCT 05 2018
100	Small Fab	8 pcs	9/7/18	9/7/18	0.00	2.40	Small Fab-6	9-8	OCT 10 2018
110	QC	8 pcs	9/7/18	9/7/18	0.00	0.00	QC5	21	OCT 10 2018
120	Packaging	8 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-2	21	9-89
130	QC21-SA	8 Ea	9/7/18	9/7/18	0.00	0.00	QC21	21	OCT 10 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	16 Ea (2 ea)	90-Start up Operation	508412x15 506 0050X1
AN4C13A	Bolt	24 Ea (3 ea)	90-Start up Operation	509721
D2690-6	Lanyard	8 Ea (1 ea)	90-Start up Operation	5102909
D3910-1	Crosstube Lug	8 Ea (1 ea)	90-Start up Operation	5106320
D4091-1	Mounting Lug	8 Ea (1 ea)	90-Start up Operation	5062930x2 5111818x6
D4148-1	Crosstube Lug Plate, Fwd	16 Ea (2 ea)	90-Start up Operation	5073030x7 511 5401x9
D4148-3	Stud Receiver, Lower	8 Ea (1 ea)	90-Start up Operation	511546x5 5115 68x3
D4148-5	Eyebolt Stud	8 Ea (1 ea)	90-Start up Operation	5115930
MS17984-C413	Quick Release Pin	8 pcs (1 ea)	90-Start up Operation	5109954
MS20615-4M18	Rivet	64 Ea (8 ea)	90-Start up Operation	5092460
MS21043-3	Nut	16 Ea (2 ea)	90-Start up Operation	5083543
MS21043-4	Nut	24 Ea (3 ea)	90-Start up Operation	5092689
NAS1149C0332R	Washer	32 Ea (4 ea)	90-Start up Operation	5104389
NAS1149C0432R	Washer	48 Ea (6 ea)	90-Start up Operation	5050052

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Container No: S116201



Part: D4148-041

Job No: 182384

Serial No/Batch: S116201

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/05/18

34
D4148-041
S116201
10/05/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	16	202	0
	AN4C13A	24	266	0
	D2690-6	8	41	0
	D3910-1	8	43	0
	D4091-1	8	43	0
	D4148-1	16	70	0
	D4148-3	8	15	0
	D4148-5	8	9	0
	MS17984-C413	8	59	0
	MS20615-4M18	64	452	0
	MS21043-3	16	1,309	0
	MS21043-4	24	1,046	0
	NAS1149C0332R	32	4,323	0
	NAS1149C0432R	48	2,591	0

Part Specifications

Specifications could not be found.

Plex 10/5/18 7:55 AM dart.quirion.sonia